## This Page Is Inserted by IFW Operations and is not a part of the Official Record

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

## IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.

## WHAT IS CLAIMED IS:

A semiconductor light emitting device comprising:
a substrate;

an n-type layer provided on the substrate and made of a nitride semiconductor material;

a multiple quantum well structure active layer including a plurality of well layers each made of  $In_xGa_{(1-x-y)}Al_yN$  (0 $\leq x$ , 0 $\leq y$ , x+y<1) and a plurality of barrier layers each made of  $In_xGa_{(1-x-y)}Al_yN$  (0 $\leq x$ , 0 $\leq t$ , s+t<1), the multiple quantum well structure active layer being provided on the n-type layer; and

a p-type layer provided on the multiple quantum well structure active layer and made of a nitride semiconductor material.

wherein the p-type layer contains hydrogen, and the hydrogen concentration of the p-type layer is greater than or equal to about  $1\times10^{16}$  atoms/cm<sup>3</sup> and less than or equal to about  $1\times10^{19}$  atoms/cm<sup>3</sup>.

2. A semiconductor light emitting device according to claim 1, wherein the p-type layer contains Mg, and the Mg concentration of the p-type layer is greater than or equal to about  $4\times10^{19}$  atoms/cm<sup>3</sup> and less than or equal to

about 1×10<sup>21</sup> atoms/cm<sup>3</sup>.

- 3. A semiconductor light emitting device according to claim 1, further comprising a p-type electrode for applying a voltage via the p-type layer to the multiple quantum well structure active layer, wherein the p-type electrode contains atoms selected from the group consisting of Pd. Sc. Y, La, Ce, Pr. Nd. Sm. Eu, Tb. Ti, Zr., Hf., V, Nb and Ta.
- 4. A semiconductor light emitting device according to claim 2, further comprising a p-type electrode for applying a voltage via the p-type layer to the multiple quantum well structure active layer, wherein the p-type electrode contains atoms selected from the group consisting of Pd, Sc, Y, La, Ce, Pr, Nd, Sm, Eu, Tb, Ti, Zr, Hf, V, Nb and Ta.
- 5. A semiconductor light emitting device according to claim 1, the hydrogen concentration of the n-type layer is less than or equal to  $1\times10^{17}$  atoms/cm<sup>3</sup>.
- 6. A semiconductor light emitting device according to claim 4, the hydrogen concentration of the n-type layer

is less than or equal to 1×1017 atoms/cm3.

- 7. A semiconductor light emitting device according to claim 1, further comprising a layer including Al, wherein the p-type layer is provided, via the layer including Al, on the multiple quantum well structure active layer.
- 8. A semiconductor light emitting device according to claim 7, the layer including Al has a thickness of about 5 nm or more.
- 9. A method for producing a semiconductor light emitting device, the method comprising the steps of:

growing a nitride semiconductor material on a substrate to form an n-type layer;

forming a multiple quantum well structure active layer including a plurality of well layers each made of  $In_xGa_{(1-x-y)}Al_yN$  (0 $\le$ x, 0 $\le$ y, x+y<1) and a plurality of barrier layers each made of  $In_xGa_{(1-x-y)}Al_yN$  (0 $\le$ s, 0 $\le$ t, s+t<1), the multiple quantum well structure active layer being provided on the n-type layer; and

growing a nitride semiconductor material on the multiple quantum well structure active layer to form a p-type layer,

wherein the step of growing the p-type layer includes the step of growing a nitride semiconductor material in an atmosphere not containing hydrogen gas while keeping a temperature of the substrate at a first growth temperature.

10. A method according to claim 9, wherein the step of forming the p-type layer further includes the step of lowering the temperature of the substrate from the first growth temperature to about 400°C in the atmosphere not containing hydrogen gas after the step of growing the nitride semiconductor material in the atmosphere not containing hydrogen gas.